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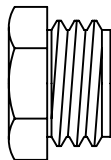
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Rev	VWO #	Description	Date	Appr
-		Released	7/18/07	

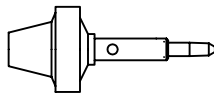
APPROVED: \_\_\_\_\_

DATE: \_\_\_\_\_ TITLE: \_\_\_\_\_

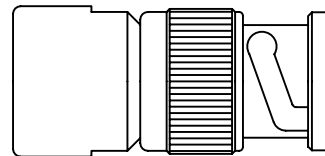
### PARTS



clamp nut

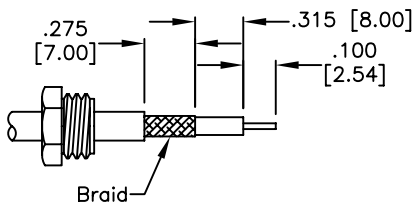


contact assembly



plug body

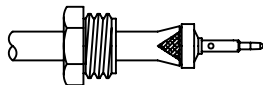
Step 1



Step 1

Slide clamp nut over cable. Strip cable to dimension shown. Cut braid and dielectric square. Do not nick center conductor

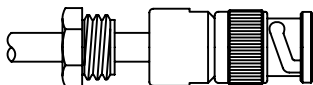
Step 2



Step 2

Slide contact assembly under braid and jacket until braid butts as shown. Use caution that braid slides over contact assembly and not inside of it. Be sure center conductor is visible through side hole of contact. Solder contact to center conductor

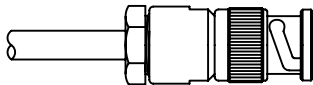
Step 3



Step 3

Insert into connector body

Step 4



Step 4

Tighten clamp nut to a torque of 35 lbf-in.

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE INCHES [MM] TOLERANCES: EXCEPT AS NOTED			
INCHES		HOLES	
.X	± .10	ØX	± .10
.XX	± .020	ØXX	± .015
.XXX	± .015	ØXXX	± .010
APPROVALS		DATE	
DRAWN	XX	7/18/07	
CHECKED			
APPROVED			

**ADAM TECH**  
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TITLE: BNC, MALE, TAPER CRIMP, RG178/U  
 50 OHM

SIZE: X PART NO.: RF1-50-D-INSTR REV.: -

REF: SCALE: NTS SHEET 1 OF 1

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